

# Nymax<sup>™</sup> GF 1200 A 33 HS White 247 A Polyamide 66

# **Key Characteristics**

### Product Description

The Nymax® GF 1200 Series of glass fiber-reinforced nylon 6/6 compounds have been specifically formulated for applications requiring high stiffness, tensile properties, heat resistance, and durability in harsh environments. These materials are available in a broad range of reinforcement levels depending upon stiffness characteristics desired and have been formulated to offer ease of processing in most standard thermoplastic processing equipment

### General

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Material Status	Commercial: Active			
Regional Availability	North America	<ul> <li>South America</li> </ul>		
Filler / Reinforcement	Glass Fiber Reinforcement, 33% Filler by Weight			
Additive	Heat Stabilizer			
Features	General Purpose	<ul> <li>Heat Stabilized</li> </ul>		
Uses	<ul> <li>Automotive Applications</li> <li>Construction Applications</li> </ul>	<ul> <li>Consumer Applications</li> <li>General Purpose</li> </ul>	<ul> <li>Industrial Applications</li> </ul>	
Appearance	White			
Forms	Pellets			
Processing Method	<ul> <li>Injection Molding</li> </ul>			

# **Technical Properties**<sup>1</sup>

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Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	1.35	1.35	ASTM D792
Molding Shrinkage - Flow	0.0020 to in/in 0.0040	0.20 to 0.40 %	ASTM D955
Water Absorption (24 hr, 0.125 in (3.18 mm))	1.0 %	1.0 %	ASTM D570
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus	1.20E+6 psi	8270 MPa	ASTM D638
Tensile Strength <sup>2</sup> (Break)	23000 psi	159 MPa	ASTM D638
Tensile Elongation <sup>2</sup> (Break)	2.0 to 4.0 %	2.0 to 4.0 %	ASTM D638
Flexural Modulus	1.20E+6 psi	8270 MPa	ASTM D790
Flexural Strength	24000 psi	165 MPa	ASTM D790
mpact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact			ASTM D256A
73°F (23°C), 0.125 in (3.18 mm), Injection Molded	1.20 ft·lb/in	64.1 J/m	
hermal	Typical Value (English)	Typical Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
264 psi (1.8 MPa), Unannealed, 0.125 in (3.18 mm)	464 °F	240 °C	
Additional Properties			
Moldod Toot Para: Dry on Moldod			

Molded Test Bars: Dry as Molded

### Notes

<sup>1</sup> Typical values are not to be construed as specifications.

<sup>2</sup> Type I, 0.20 in/min (5.1 mm/min)

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